



AQUBE® MH7

Fully automatic state of the art PowerSpray® XL "allround" cleaning system for tools, parts and maintenance cleaning

Cleans solder frames, solder carriers, solder pallets, ESD boxes, PCB magazines, trays, machinery parts

Capacity: 11 carriers up to 670 x 640 mm (26" x 25") boxes / racks up to 700 x 720 x 710 mm

Part number: 0900AQ7MH21

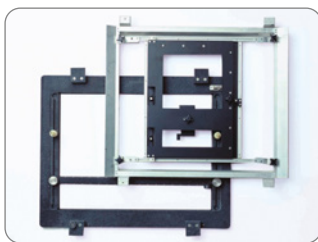


Certifications:

This system in its basic version was certified for its energy and water saving processing, for easy operability and for the standard integration of comprehensive safety features.

- * Two tank system with triple circuit function
- * Intelligent network connectivity for implementation in industry 4.0 smart factories
- * Fully automatic 3step (optional up to 5Step): cleaning, rinsing (tap water), VMH®-Digital hot air evaporative drying
- * Horizontal PTFE mounted rotor system with asynchronous spray rotors for thorough wetting (no blind spots)
- * Horizontal cleaning of stencils possible with special drawer option
- * ClosedLoop reprocessing of cleaning and rinsing fluids as standard feature
- * Processes and service intervals PLC controlled
- * Event issuing and software control via touch screen
- * EDGELESS Design and VARAccess® service access: maximum capacity, easy maintenance on a very small footprint
- * Suitable for high temperature cleaning and rinsing up to 80 °C (176 °F)

Key applications



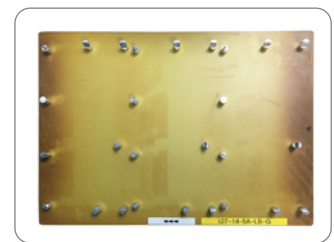
Solder frames, carriers



ESD boxes, magazines



Machinery / medical parts



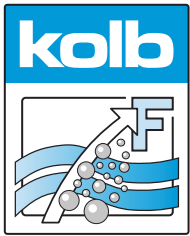
Conformal coating carriers

The new kolb AQUBE® series offer next-generation cleaning systems - even more efficient, even more compact, easy to handle and maintain, pre-equipped for extended water management and cyber-physically ready for the smart factory .

AQUBE® MH7 is a XL "allround" cleaning system with a large process chamber for almost every requirement of tools, parts and maintenance cleaning such as the cleaning of carriers, containers and parts from flux residues, oil dust and grease.

The two-tank and up to three circuits configuration ensures short cycle times and makes this system the perfect economic choice for the maintenance cleaning in electronics production. With up to 80 °C (176 °F) cleaning and 100 °C (212 °F) drying temperature also ideally suited for parts cleaning of medical equipment, use in the production of medical electronics and also perfectly suited for the kolb coating cleaning / paint stripping turn key solution (machine, detergent, process design, software).

The cleaning system can be operated with all common electronics cleaning supplies (detergents / chemistry, etc.) which are approved by the manufacturer.








AQUBE® MH7

Fully automatic state of the art PowerSpray® XL "allround" cleaning system for tools, parts and maintenance cleaning

Part number: 0900AQ7MH21



Application overview

				
Optional suitable	Optional suitable	Most suitable	Most suitable	Optional suitable
PCBAs, Hybrids Power electronics Misprints (mounted)	Stencils Screens Misprints (bare boards)	Solder frames Solder carriers Solder masks	ESD Boxes Containers Magazines	Condensation traps Filters Steel sheets

Optional suitable applications can also be optimally realized with the appropriate options.

Cleaning (key process 1): From the cleaning tank A (TA) the cleaner liquid is sucked by a magnetically coupled pump unit and routed with a controllable volume flow through a separate circuit into the PTFE mounted ASYNCHRO® stainless steel spray rotors with patented PUSHFORCE® nozzles. Their geometry ensures a comprehensive and thorough cleaning, even in inaccessible and critical areas. After the washing procedure, the valve switchover of the process chamber unlocks the cleaning circuit until the next process run.

MediumWipe® (optional intermediate process): The remaining cleaner is blown off from the clean products and blown out of the cleaner circuit and recirculated into the cleaning tank (TA) before the valve switchover closes.

Drying (intermediate process only relevant for paint stripping processes): Process description under key process 3.

Rinsing with tap water (key process 2): From the rinsing tank B/C (TB/C), the water is pumped through the separate second circuit into the spray rotors. Tap water has (compared to DI / DM water) the advantage of lower surface tension and thus flushes also critical points as low standoffs more efficient.

MediumWipe® (optional intermediate process): The remaining water is blown off from the products and blown out of the cleaner circuit and recirculated into the rinsing tank (TB/C).

Clear rinsing with DI / DM water (optional process): The DI / DM water is produced from tap water in an integrated MB-cartridge and flushes conducting ions of the previous processes. This process is repeated automatically until the remaining amount of ions falls below the programmed value.

MediumWipe® (optional intermediate process): Blowing off and recirculating the remaining DI / DM water into the rinsing tank.

Drying (key process 3): The clean products are dried with the patented VMH® (Venturi Mixed Hot air) technology. A high volume flow of normal circulating air is blown into a venturi nozzle. The resulting differential pressure there (passively) sucks on a small amount of very high temperature air. The resulting air mixture provides for uniformly high drying temperature - adjustable between 45 and 100 °C (113 and 212 °F) - all over the process chamber. Further advantages are robustness and low cost of ownership. Energy is only needed for a fan and the heating of a very small amount of air; the rest is executed by pressure differences and air duct geometry.

Maintenance: The system has a VARlccess® maintenance access system with recessed, variable doors and removable panels. In the maintenance area among others are the pump-out set, the re-dosage unit with space for a 25 liter detergent container and an optional re-dosing unit for a 5 l additive container as well as the MB cartridge for DI / DM water processing. Tank levels as well as pressure values and maintenance cycles are monitored by the PLC and displayed on the touch screen.

Performance description of a fully equipped system. All rights for changes reserved that lead to technical improvement.

© kolb GmbH 2024



AQUBE® MH7

Fully automatic state of the art PowerSpray® XL "allround" cleaning system for tools, parts and maintenance cleaning

Part number: 0900AQ7MH21



Main standard features

- PowerSpray® technology bundle: magnetically coupled XL-power (tank A) and S-Power (tank B/C) pump units, twofold ASYNCHRO® volume-spray rotorsystem with low maintenance PTFE mounted stainless steel rotors with PUSHFORCE® nozzles, "Option100" softwareprogram (100 freely selectable programs)
- PolyPower XL pump-nozzles configuration
- EATON Programmable Logic Controller (PLC) with module extension for special programming and technology extensions
- Smart Factory ready: DNAccess® (standard) for remote control (see options) and traceability with retractable touch monitor and integrated industrial PC (see options)
- High resolution 10" (1,024 x 600 px) display with capacitive multi-touch and intuitive process view
- Fourfold alternating LED status light bar integrated in the system frame
- Full flow coarse filter (process chamber)
- ClosedLoop reprocessing of cleaning and rinsing fluids
- Automatic re-dosage unit for 25 l detergent container
- Automatic water change for rinsing circuit / tank B/C with lifting unit
- VMH®-Digital evaporative drying (control range approx. 45 - 100 °C / 113 - 212 °F)
- Ø 160 mm exhaust air and vapor extraction unit
- Washing cart for solder frames
- ESD grounding point for the operating personnel
- Spare space for DI / DM cartridge
- Safety features: safety interlock on the process chamber door, overflow alarm for all tank sections, overheating protection for all heating and drying elements, end switches for all motor-driven valves and drives, personnel protection insulation
- VARlccess® service access with right and left-hinged side doors as well as unhinging possibility for side doors, front panel, and rear supply rail
- EDGELESS housing design. Doors, cover panels and hinges without edges, depot for traceability scanner and monitor in the right side panel
- Process sections made of electrolysis resistant elements

■ = AQUBE®-exclusive components (vs. kolb PSE Economy series)



AQUBE® MH7

Fully automatic state of the art PowerSpray® XL "allround" cleaning system for tools, parts and maintenance cleaning

Part number: 0900AQ7MH21



Main options

- Function package High-Temperature Application (incl. process chamber heat insulation and VapourStop temperature stabilization)
- Function package DI Water System (incl. DI / DM water measuring unit, (residual ion contamination measurement), mixing / blending unit, ion exchanger cartridge, cartridge deaeration)
- Function package Fine Filter System Tank A (incl. upgrade to XXL-Power pump unit for the cleaning circuit, fine filter system and sediment filter for the cleaning tank A (TA))
- Function package Fine Filter System Tank B/C (incl. upgrade to XL-Power pump unit for the rinsing circuit, fine filter system for the rinsing tank B/C (TB/C))
- Function package Online Cleaner Regulation (incl. brix monitor for refraction measurement, automatic re-dosing of the cleaner, flow meter, dosing ball valve)
- Function package WPSD IU Wastewater Treatment Unit (incl. WPSD IU5/7 SYMBIO® module, pH-lowering unit with pH measuring probe, pH re-dosing, control valves, two heavy metal adsorber cartridges, two cartridge deaerators)
- Function package Traceability "Basic" (incl. SPC data scanner, data backup in CSV file, backup via SD card (via slot in the PLC))
- Function package Traceability "Comfort" (incl. PLC data scanner and retractable touch monitor and industrial PC with Intel processor)
- Automatic re-dosage unit for 5 l additive container
- Automatic water change for cleaning circuit
- Decalcification unit for reducing the lime content in the rinsing water (tap water) circuit / rinsing tank B (TB)
- Desealing filter insert for coating cleaning / paint stripping processes
- Heater for tank A (cleaning) only for HT version
- Air filter unit for filtering the drying air according to filter class F7
- MediumWipe® unit for further optimization of detergent and rinsing fluid use
- Remote control (browser-based control / monitoring via mobile device or PC)
- RMA Remote Maintenance Assistance (factory controlled maintenance support)
- Drawer inserts for container and machinery parts cleaning, ESD safe
- Drawer inserts for horizontal stencil cleaning with ASYNCHRO® stainless steel TopDown rotors with PUSHFORCE® nozzles
- Paint of choice (frame rack, coverings and hood)
- XXL-Power pump unit for the cleaning circuit / cleaning tank A (TA)
- XL-Power pump unit for the rinsing tank B/C (TB/C)

■ = AQUBE®-exclusive components (vs. kolb PSE Economy series)



AQUBE® MH7

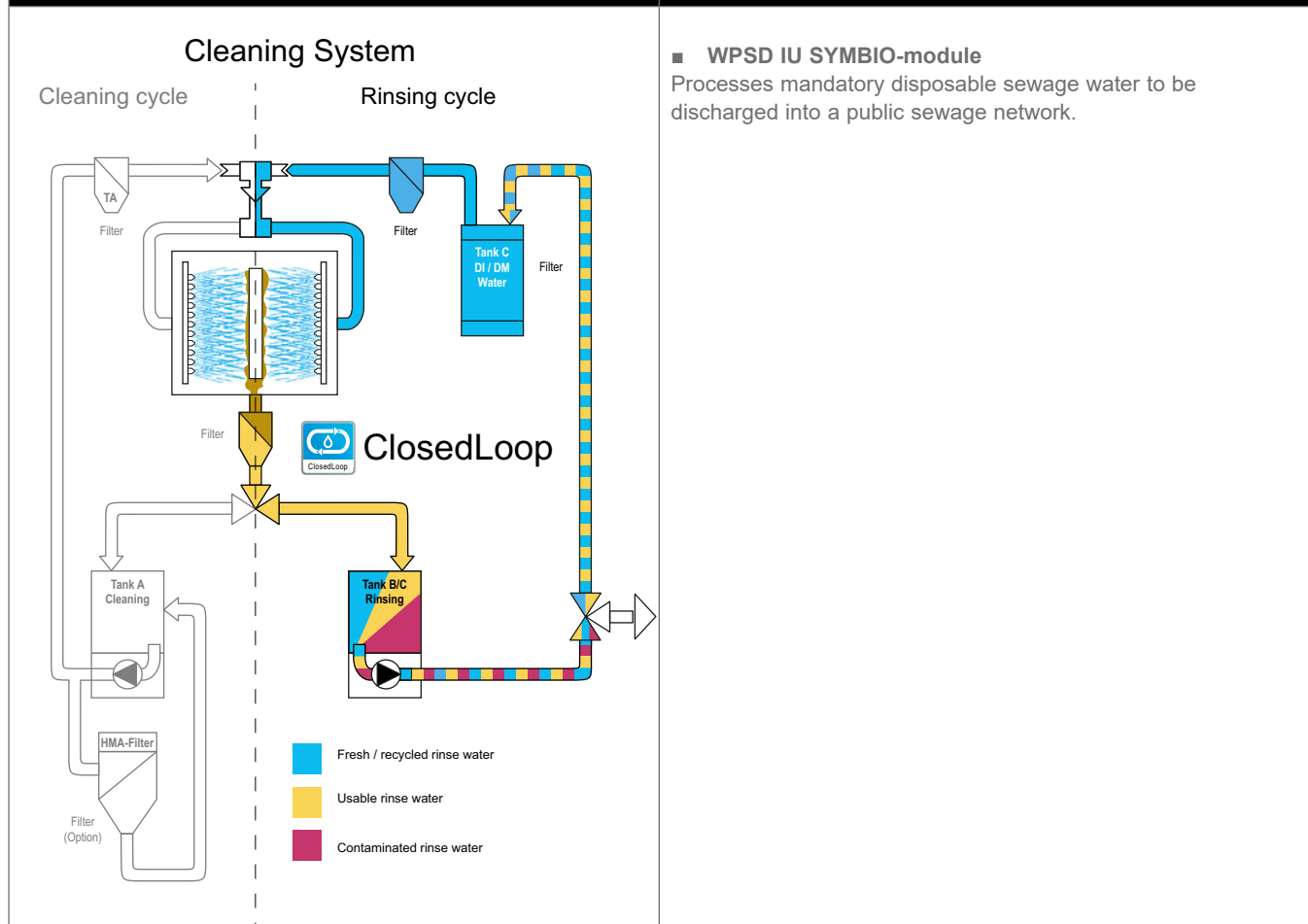
Fully automatic state of the art PowerSpray® XL "allround" cleaning system for tools, parts and maintenance cleaning

Part number: 0900AQ7MH21



Internal rinse water processing (standard)

Option for water management*



■ **WPSD IU SYMBIO-module**
Processes mandatory disposable sewage water to be discharged into a public sewage network.

* Operating companies of industrial cleaning systems are responsible for proper disposal of wastewater / rinse water and (wasted) cleaning detergent. Further information on wastewater management at www.kolb-ct.com/systems/water-management/, consulting requests to info@kolb-ct.com

■ = AQUBE®-exclusive components (vs. kolb PSE Economy series)



AQUBE® MH7

Fully automatic state of the art PowerSpray® XL "allround" cleaning system for tools, parts and maintenance cleaning

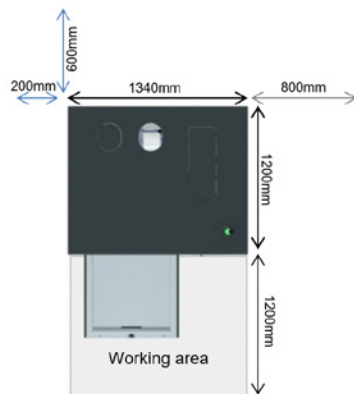
Part number: 0900AQ7MH21



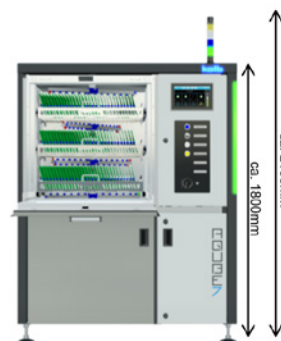
Technical data

Technology base	kolb PowerSpray®
Capacity per process cycle	11 carriers up to 670 x 640 mm (26" x 25") in the washcart, boxes / racks up to 700 x 720 x 710 mm or up to three drawer baskets for small parts, filters etc.
Process chamber dimensions	W 700 ▪ D 720 ▪ H 710 mm (W 27.55" ▪ D 28.34" ▪ H 27.95")
Usable space using wash cart	W 700 ▪ D 670 ▪ H 620 mm (W 27.55" ▪ D 26.37" ▪ H 24.41")
Usable space utilizing three drawer baskets	W 610 ▪ D 625 ▪ H 140 mm (W 24.21" ▪ D 24.6" ▪ H 5.51") - three times
Volume tank A (cleaning)	55 l
Volume tank B / C (rinsing)	35 l
Power supply	400 V AC, 16 A, CEE plug / 3 Ph / 50 or 60 Hz
Power consumption	4 kW
Control system	PLC (EATON)
Temperature load	up to 80 °C (176 °F)
Control range drying	approx. 45 - 100 °C (113 - 212 °F)
Filter system	up to four stages - 1. Full flow coarse filter < 2 mm, 2. Sediment filter inside the tank, 3. 20" fine filter (1 - 100µm - process dependent), 4. HMA filter
Supply connection 1 (tap water)	> 18 °C, 1/2" hose with 30µm water filter (on-site inlet water quality, pressure 3 - 4 bar, < 250 - 350 µS conductivity (< 10° dH) or descaling unit option. Do not use a softening / soft water system in the inlet)
Supply connection 2 (compressed air)	6 - 8 bar (87 - 116 psi) - 100 l / min for options HT-version or MediumWipe®, connection for 8 mm (0.31") compressed air hose
Rinse water drain connection	(with integrated pump out system) connection for 1" hose
Exhaust connection	Ø 160 mm (6.3"), exhaust capacity 200 - 300 m³ / h (7,063 - 10,595 ft³ / h)
Operating condition room temperature	approx. 20 - 35 °C (68 - 95 °F)
Operating noise / Foot print / Empty weight	63 dB (A) / 1,200 x 1,340 mm (47 1/4" x 52 3/4") / 480 kg (1,058 lbs)

Top view



Front view



- Recommended maintenance area
- Space for connections