# Magazine Unloader

Located at the final stage of SMT line, this unit stacks PCBs in an empty magazine rack using a pneumatic pusher one by one.



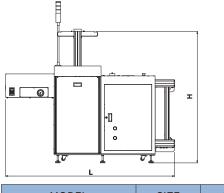
# STANDARD

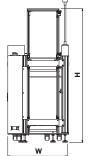
- Touch screen (Operating panel)
- Tower lamp
- Manual width adjustment
- SMEMA interface
- Controlled by PLC
- Pitch selectability (1~4 pitch)
- Magazine rack 50 slots
- Jam detection (Pneumatic)
- Magazine rack capacity : upper 2/lower 2

### OPTIONS

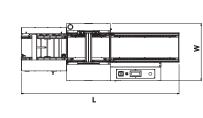
- Digital speed controller (0~200mm/sec)
- Auto width adjustment
- Double sensors
- ESD powder coating
- High speed lifter (19sec)
- Jam detection (Electric-torque)

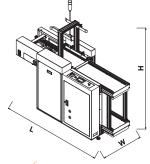
GENERAL SPECIFICATION				
Transport height	950mm±20mm			
Color	H-GY2912-T3_Samhwa Paints			
Flow direction	Left to Right / Right to Left			
Fixed rail	Front / Rear			
PCB clearance	Top 30mm / Bottom 25mm			
PCB edge	3mm			
PCB thickness	0.6mm ~ 4.0mm			
Pitch control	1~4 pitch			
Conveyor speed	200mm/sec			
Conveyor belt	1.0T, Antistatic 10 <sup>8~10</sup> Tem: 100 °			
Air supply	0.5Mpa(5bar)			
Air usage	11.30 ℓ/min			
Electricity consumption	400W			
Power	230V/50Hz, 60Hz 1Phase			





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MODEL	SIZE	Max PCB(L X W)	Min PCB(LXW)	DIMENSION (L X W X H)	WEIGHT (Kg)
YMU-0M 00	М	330 X 250		2090 X 755 X 1660	315
YMU-0L 00	L	440 X 330	70 X 50	2190 X 835 X 1660	335
YMU-0X 00	XL	460 X 460		2290 X 965 X 1660	355

\*Customizable

# Magazine Unloader - All type

Located at the final stage of the SMT line, this unit stacks PCBs in an empty magazine rack using a pneumatic pusher one by one. The conveyor part and the inside of the lifter are designed to accommodate racks of various sizes.



## STANDARD

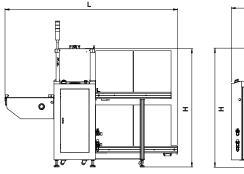
- Touch screen (Operating panel)
- Tower lamp
- Manual width adjustment
- SMEMA interface
- Controlled by PLC
- Pitch selectability (1~4 pitch)
- Magazine rack 50 slots
- Jam detection (Pneumatic)
- Magazine rack capacity : upper 2/lower 2

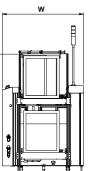
### **OPTIONS**

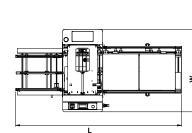
- Digital speed controller (0~200mm/sec)
- Auto width adjustment
- Double sensors
- ESD powder coating
- High speed lifter (19sec)
- Jam detection (Electric-torque)

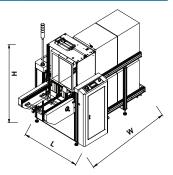
#### **GENERAL SPECIFICATION**

Transport height	950mm±20mm
Color	H-GY2912-T3_Samhwa Paints
Flow direction	Left to Right / Right to Left
Fixed rail	Front / Rear
PCB clearance	Top 30mm / Bottom 25mm
PCB edge	3mm
PCB thickness	0.6mm ~ 4.0mm
Pitch control	1~4 pitch
Conveyor speed	200mm/sec
Conveyor belt	1.0T, Antistatic $10^{8^{-10}}$ Tem: 100 $^\circ$
Air supply	0.5Mpa(5bar)
Air usage	11.30 ℓ/min
Electricity consumption	260W
Power	230V/50Hz,60Hz 1Phase









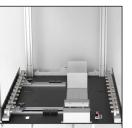
MODEL	SIZE	Max PCB(L X W)	Min PCB(LXW)	DIMENSION (L X W X H)	WEIGHT (Kg)
YMU-0L 10	L	440 X 330	70 X E0	2140 X 1090 X 1670	320
YMU-0X 10	XL	460 X 460	70 X 50	2460 X 1220 X 1670	370

\*Customizable

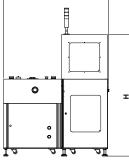
# Magazine Unloader - Single

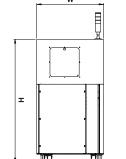
Located at the final stage of SMT line, this unit stacks PCBs in an empty magazine rack using a pneumatic pusher one by one. It supplies magazine racks directly to a lifter. The inside of the lifter is designed to accommodate racks of various sizes.

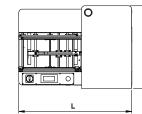




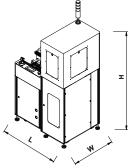








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MODEL	SIZE	Max PCB(L X W)	Min PCB(LXW)	DIMENSION (L X W X H)	WEIGHT (Kg)
YMU-0M 20	М	330 X 250		1020 X 740 X 1650	310
YMU-0L 20	L	440 X 330	70 X 50	1270 X 820 X 1650	340
YMU-0X 20	XL	460 X 460		1410 X 950 X 1650	370

\*M size : the inside of the lifter is not adjustable type. \*Customizable

### STANDARD

- Touch screen (Operating panel)
- Tower lamp
- Manual width adjustment
- Double plate structure
- SMEMA interface
- Controlled by PLC
- Pitch selectability (1~4 pitch)
- Magazine rack 50 slots
- Jam detection (Pneumatic)
- 1 magazine rack capacity

### OPTIONS

- Digital speed controller (0~200mm/sec)
- Auto width adjustment
- Double sensors
- ESD powder coating
- High speed lifter (19sec)
- Jam detection (Electric-torque)

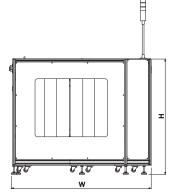
GENERAL SPECIFICATION				
Transport height	950mm±20mm			
Color	H-GY2912-T3_Samhwa Paints			
Flow direction	Left to Right / Right to Left			
Fixed rail	Front / Rear			
PCB clearance	Top 30mm / Bottom 25mm			
PCB edge	3mm			
PCB thickness	0.6mm ~ 4.0mm			
Pitch control	1~4 pitch			
Conveyor speed	200mm/sec			
Conveyor belt	1.0T, Antistatic 10 $^{8 \sim 10}$ Tem: 100 $^{\circ}$			
Air supply	0.5Mpa(5bar)			
Air usage	11.30 ℓ/min			
Electricity consumption	195W			
Power	230V/50Hz,60Hz 1Phase			

# Shuttle Unloader

Located at the final stage of SMT line, this unit consists of a coupling of a single shuttle and a rack part and stacks PCBs in an empty magazine rack using a pneumatic pusher mounted on the single shuttle one by one. It supplies magazine racks directly to the open rack part and the inside of the rack part is designed to accommodate racks of various sizes.







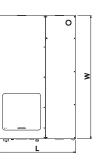
# STANDARD

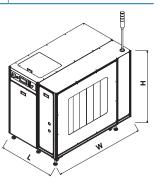
- Touch screen (Operating panel)
- Tower lamp
- Manual width adjustment
- SMEMA interface
- Controlled by PLC
- Pitch selectability (1~4 pitch)
- Magazine rack 50 slots
- Jam detection (Pneumatic)
- 2 magazine racks capacity

### **OPTIONS**

- Digital speed controller (0~200mm/sec)
- Auto width adjustment
- Double sensors
- ESD powder coating
- Jam detection (Electric-torque)
- Mechanism for AGV linkage

GENERAL SPECIFICATION					
Transport height 950mm±20mm					
Color	H-GY2912-T3_Samhwa Paints				
Flow direction	Left to Right / Right to Left				
Fixed rail	Front / Rear				
PCB clearance	Top 30mm / Bottom 25mm				
PCB edge	3mm				
PCB thickness	0.6mm ~ 4.0mm				
Pitch control	1~4 pitch				
Conveyor speed	200mm/sec				
Conveyor belt	1.0T, Antistatic $10^{8 \sim 10}$ Tem: 100 $^{\circ}$				
Air supply	0.5Mpa(5bar)				
Air usage	4.0 ℓ/min				
Electricity consumption	720W				
Power	230V/50Hz, 60Hz 1Phase				





MODEL	SIZE	Max PCB(L X W)	Min PCB(LXW)	DIMENSION (L X W X H)	WEIGHT (Kg)
YSU-0M 00	М	330 X 250		990 X 1550 X 1290	450
YSU-0L 00	L	440 X 330	70 X 50	1210 X 1770 X 1290	470
YSU-0X 00	XL	460 X 460		1380 X 2120 X 1290	490

\*M size : the inside of the lifter is not adjustable type. \*Customizable