Magazine Unloader

Located at the final stage of SMT line, this unit stacks PCBs in an empty magazine rack using a pneumatic pusher one by one.



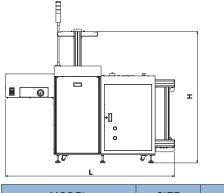
STANDARD

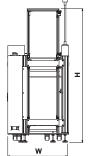
- Touch screen (Operating panel)
- Tower lamp
- Manual width adjustment
- SMEMA interface
- Controlled by PLC
- Pitch selectability (1~4 pitch)
- Magazine rack 50 slots
- Jam detection (Pneumatic)
- Magazine rack capacity : upper 2/lower 2

OPTIONS

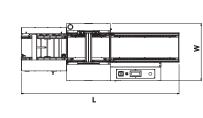
- Digital speed controller (0~200mm/sec)
- Auto width adjustment
- Double sensors
- ESD powder coating
- High speed lifter (19sec)
- Jam detection (Electric-torque)

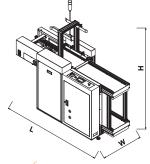
| GENERAL SPECIFICATION | | | | |
|-------------------------|--|--|--|--|
| Transport height | 950mm±20mm | | | |
| Color | H-GY2912-T3_Samhwa Paints | | | |
| Flow direction | Left to Right / Right to Left | | | |
| Fixed rail | Front / Rear | | | |
| PCB clearance | Top 30mm / Bottom 25mm | | | |
| PCB edge | 3mm | | | |
| PCB thickness | 0.6mm ~ 4.0mm | | | |
| Pitch control | 1~4 pitch | | | |
| Conveyor speed | 200mm/sec | | | |
| Conveyor belt | 1.0T, Antistatic 10 ^{8~10} Tem: 100 ° | | | |
| Air supply | 0.5Mpa(5bar) | | | |
| Air usage | 11.30 ℓ/min | | | |
| Electricity consumption | 400W | | | |
| Power | 230V/50Hz, 60Hz 1Phase | | | |





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| MODEL | SIZE | Max PCB(L X W) | Min PCB(LXW) | DIMENSION (L X W X H) | WEIGHT (Kg) |
|-----------|------|----------------|--------------|-----------------------|-------------|
| YMU-0M 00 | М | 330 X 250 | | 2090 X 755 X 1660 | 315 |
| YMU-0L 00 | L | 440 X 330 | 70 X 50 | 2190 X 835 X 1660 | 335 |
| YMU-0X 00 | XL | 460 X 460 | | 2290 X 965 X 1660 | 355 |

*Customizable

Magazine Unloader - All type

Located at the final stage of the SMT line, this unit stacks PCBs in an empty magazine rack using a pneumatic pusher one by one. The conveyor part and the inside of the lifter are designed to accommodate racks of various sizes.



STANDARD

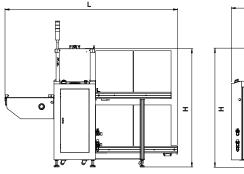
- Touch screen (Operating panel)
- Tower lamp
- Manual width adjustment
- SMEMA interface
- Controlled by PLC
- Pitch selectability (1~4 pitch)
- Magazine rack 50 slots
- Jam detection (Pneumatic)
- Magazine rack capacity : upper 2/lower 2

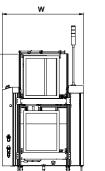
OPTIONS

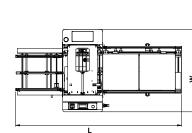
- Digital speed controller (0~200mm/sec)
- Auto width adjustment
- Double sensors
- ESD powder coating
- High speed lifter (19sec)
- Jam detection (Electric-torque)

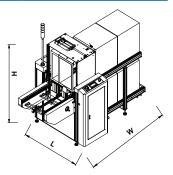
GENERAL SPECIFICATION

| Transport height | 950mm±20mm |
|-------------------------|---|
| Color | H-GY2912-T3_Samhwa Paints |
| Flow direction | Left to Right / Right to Left |
| Fixed rail | Front / Rear |
| PCB clearance | Top 30mm / Bottom 25mm |
| PCB edge | 3mm |
| PCB thickness | 0.6mm ~ 4.0mm |
| Pitch control | 1~4 pitch |
| Conveyor speed | 200mm/sec |
| Conveyor belt | 1.0T, Antistatic $10^{8^{-10}}$ Tem: 100 $^\circ$ |
| Air supply | 0.5Mpa(5bar) |
| Air usage | 11.30 ℓ/min |
| Electricity consumption | 260W |
| Power | 230V/50Hz,60Hz 1Phase |









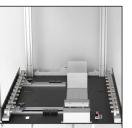
| MODEL | SIZE | Max PCB(L X W) | Min PCB(LXW) | DIMENSION (L X W X H) | WEIGHT (Kg) |
|-----------|------|----------------|--------------|-----------------------|-------------|
| YMU-0L 10 | L | 440 X 330 | 70 X E0 | 2140 X 1090 X 1670 | 320 |
| YMU-0X 10 | XL | 460 X 460 | 70 X 50 | 2460 X 1220 X 1670 | 370 |

*Customizable

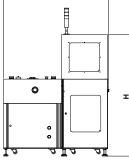
Magazine Unloader - Single

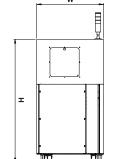
Located at the final stage of SMT line, this unit stacks PCBs in an empty magazine rack using a pneumatic pusher one by one. It supplies magazine racks directly to a lifter. The inside of the lifter is designed to accommodate racks of various sizes.

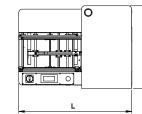




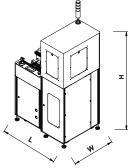








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|-----------|------|----------------|--------------|-------------------------------|-------------|
| MODEL | SIZE | Max PCB(L X W) | Min PCB(LXW) | DIMENSION (L X W X H) | WEIGHT (Kg) |
| YMU-0M 20 | М | 330 X 250 | | 1020 X 740 X 1650 | 310 |
| YMU-0L 20 | L | 440 X 330 | 70 X 50 | 1270 X 820 X 1650 | 340 |
| YMU-0X 20 | XL | 460 X 460 | | 1410 X 950 X 1650 | 370 |

*M size : the inside of the lifter is not adjustable type. *Customizable

STANDARD

- Touch screen (Operating panel)
- Tower lamp
- Manual width adjustment
- Double plate structure
- SMEMA interface
- Controlled by PLC
- Pitch selectability (1~4 pitch)
- Magazine rack 50 slots
- Jam detection (Pneumatic)
- 1 magazine rack capacity

OPTIONS

- Digital speed controller (0~200mm/sec)
- Auto width adjustment
- Double sensors
- ESD powder coating
- High speed lifter (19sec)
- Jam detection (Electric-torque)

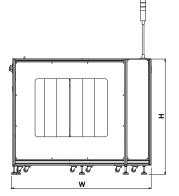
| GENERAL SPECIFICATION | | | | |
|-------------------------|--|--|--|--|
| Transport height | 950mm±20mm | | | |
| Color | H-GY2912-T3_Samhwa Paints | | | |
| Flow direction | Left to Right / Right to Left | | | |
| Fixed rail | Front / Rear | | | |
| PCB clearance | Top 30mm / Bottom 25mm | | | |
| PCB edge | 3mm | | | |
| PCB thickness | 0.6mm ~ 4.0mm | | | |
| Pitch control | 1~4 pitch | | | |
| Conveyor speed | 200mm/sec | | | |
| Conveyor belt | 1.0T, Antistatic 10 $^{8 \sim 10}$ Tem: 100 $^{\circ}$ | | | |
| Air supply | 0.5Mpa(5bar) | | | |
| Air usage | 11.30 ℓ/min | | | |
| Electricity consumption | 195W | | | |
| Power | 230V/50Hz,60Hz 1Phase | | | |

Shuttle Unloader

Located at the final stage of SMT line, this unit consists of a coupling of a single shuttle and a rack part and stacks PCBs in an empty magazine rack using a pneumatic pusher mounted on the single shuttle one by one. It supplies magazine racks directly to the open rack part and the inside of the rack part is designed to accommodate racks of various sizes.







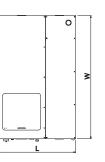
STANDARD

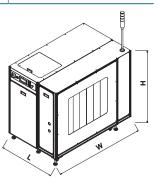
- Touch screen (Operating panel)
- Tower lamp
- Manual width adjustment
- SMEMA interface
- Controlled by PLC
- Pitch selectability (1~4 pitch)
- Magazine rack 50 slots
- Jam detection (Pneumatic)
- 2 magazine racks capacity

OPTIONS

- Digital speed controller (0~200mm/sec)
- Auto width adjustment
- Double sensors
- ESD powder coating
- Jam detection (Electric-torque)
- Mechanism for AGV linkage

| GENERAL SPECIFICATION | | | | | |
|-----------------------------|---|--|--|--|--|
| Transport height 950mm±20mm | | | | | |
| Color | H-GY2912-T3_Samhwa Paints | | | | |
| Flow direction | Left to Right / Right to Left | | | | |
| Fixed rail | Front / Rear | | | | |
| PCB clearance | Top 30mm / Bottom 25mm | | | | |
| PCB edge | 3mm | | | | |
| PCB thickness | 0.6mm ~ 4.0mm | | | | |
| Pitch control | 1~4 pitch | | | | |
| Conveyor speed | 200mm/sec | | | | |
| Conveyor belt | 1.0T, Antistatic $10^{8 \sim 10}$ Tem: 100 $^{\circ}$ | | | | |
| Air supply | 0.5Mpa(5bar) | | | | |
| Air usage | 4.0 ℓ/min | | | | |
| Electricity consumption | 720W | | | | |
| Power | 230V/50Hz, 60Hz 1Phase | | | | |





| MODEL | SIZE | Max PCB(L X W) | Min PCB(LXW) | DIMENSION (L X W X H) | WEIGHT (Kg) |
|-----------|------|----------------|--------------|-----------------------|-------------|
| YSU-0M 00 | М | 330 X 250 | | 990 X 1550 X 1290 | 450 |
| YSU-0L 00 | L | 440 X 330 | 70 X 50 | 1210 X 1770 X 1290 | 470 |
| YSU-0X 00 | XL | 460 X 460 | | 1380 X 2120 X 1290 | 490 |

*M size : the inside of the lifter is not adjustable type. *Customizable