# Magazine Loader

Located at the first stage of SMT line, this unit transfers PCBs stacked in a magazine rack to the downstream machine using a pneumatic pusher one by one.



u M

## STANDARD

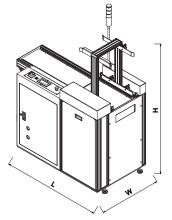
- Touch screen (Operating panel)
- Tower lamp
- Manual width adjustment
- SMEMA interface
- Controlled by PLC
- Pitch selectability (1~4 pitch)
- Magazine rack 50 slots
- Jam detection (Pneumatic)
- Exit guide (Manual)
- Magazine rack capacity : upper 2/lower 2

## OPTIONS

≥

- Auto width adjustment
- ESD powder coating
- High speed lifter (19sec)
- Jam detection (Electric-torque)

GENERAL	SPECIFICATION
Transport height	950mm±20mm
Color	H-GY2912-T3_Samhwa Paints
Flow direction	Left to Right / Right to Left
Fixed rail	Front / Rear
PCB clearance	Top 30mm / Bottom 25mm
PCB thickness	0.6mm ~ 4.0mm
Pitch control	1~4 pitch
Air supply	0.5Mpa(5bar)
Air usage	11.30 {/min
Electricity consumption	300W
Power	230V/50Hz, 60Hz 1Phase



MODEL	SIZE	Max PCB(L X W)	Min PCB(LXW)	DIMENSION (L X W X H)	WEIGHT (Kg)
YML-0M 00	М	330 X 250		1495 X 755 X 1660	290
YML-0L 00	L	440 X 330	70 X 50	1595 X 835 X 1660	305
YML-0X 00	XL	460 X 460		1695 X 965 X 1660	320

0 • 🗀

0

L

\*Customizable

•[]

o

# Magazine Loader - All type

Located at the first stage of SMT line, this unit transfers PCBs stacked in a magazine rack to the downstream machine using a pneumatic pusher one by one. The magazine conveyor part and the inside of the lifter are designed to accommodate racks of various sizes.







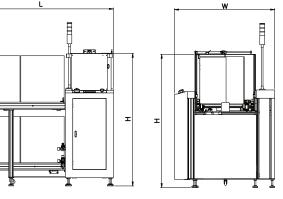
### STANDARD

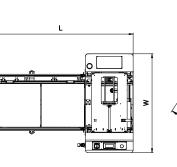
- Touch screen (Operating panel)
- Tower lamp
- Manual width adjustment
- SMEMA interface
- Controlled by PLC
- Pitch selectability (1~4 pitch)
- Magazine rack 50 slots
- Jam detection (Pneumatic)
- Exit guide (Manual)
- Magazine rack capacity : upper 2/lower 2

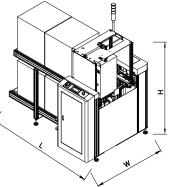
### OPTIONS

- Auto width adjustment
- ESD powder coating
- High speed lifter (19sec)
- Jam detection (Electric-torque)

GENERAL SPECIFICATION				
Transport height	950mm±20mm			
Color	H-GY2912-T3_Samhwa Paints			
Flow direction	Left to Right / Right to Left			
Fixed rail	Front / Rear			
PCB clearance	Top 30mm / Bottom 25mm			
PCB thickness	0.6mm ~ 4.0mm			
Pitch control	1~4 pitch			
Air supply	0.5Mpa(5bar)			
Air usage	11.30 ℓ/min			
Electricity consumption	250W			
Power	230V/50Hz, 60Hz 1Phase			







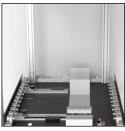
MODEL	SIZE	Max PCB(L X W)	Min PCB(LXW)	DIMENSION (L X W X H)	WEIGHT (Kg)
YML-0L 10	L	440 X 330	70 X 50	1540 X 1090 X 1670	220
YML-0X 10	XL	460 X 460	70 X 50	1760 X 1220 X 1670	270

\*Customizable

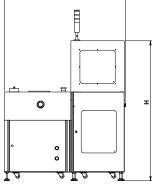
# Magazine Loader - Single

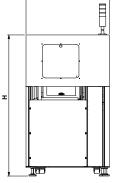
Located at the first stage of SMT line, this unit transfers PCBs stacked in a magazine rack to the downstream machine using a pneumatic pusher one by one. It supplies magazine racks directly to a lifter. The inside of the lifter is designed to accommodate racks of various sizes.

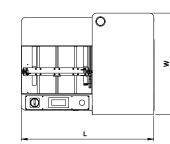


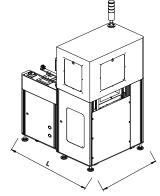












MODEL	SIZE	Max PCB(L X W)	Min PCB(LXW)	DIMENSION (L X W X H)	WEIGHT (Kg)
YML-0M 20	М	330 X 250		1020 X 740 X 1650	310
YML-0L 20	L	440 X 330	70 X 50	1270 X 820 X 1650	340
YML-0X 20	XL	460 X 460		1410 X 950 X 1650	370

\*M size : the inside of the lifter is not adjustable type. \*Customizable

### STANDARD

- Touch screen (Operating panel)
- Tower lamp
- Manual width adjustment
- Double plate structure
- SMEMA interface
- Controlled by PLC
- Pitch selectability (1~4 pitch)
- Magazine rack 50 slots
- Jam detection (Pneumatic)
- Exit guide (Manual)
- 1 magazine rack capacity

### OPTIONS

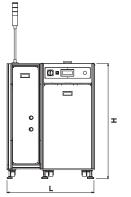
- Auto width adjustment
- ESD powder coating
- High speed lifter (19sec)
- Jam detection (Electric-torque)

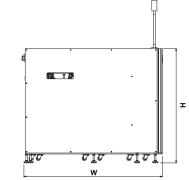
GENERAL SPECIFICATION				
Transport height	950mm±20mm			
Color	H-GY2912-T3_Samhwa Paints			
Flow direction	Left to Right / Right to Left			
Fixed rail	Front / Rear			
PCB clearance	Top 30mm / Bottom 25mm			
PCB thickness	0.6mm ~ 4.0mm			
Pitch control	1~4 pitch			
Air supply	0.5Mpa(5bar)			
Air usage	11.30 ℓ/min			
Electricity consumption	190W			
Power	230V/50Hz, 60Hz 1Phase			

# Shuttle Loader

Located at the first stage of SMT line, this unit consists of a coupling of a single shuttle and a rack part then transfers PCBs stacked in a magazine rack to the downstream machine using a pneumatic puller mounted on the single shuttle one by one. It supplies magazine racks directly to the open rack part and the inside of the rack part is designed to accommodate racks of various sizes.







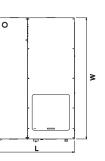
## STANDARD

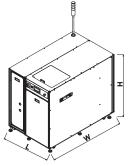
- Touch screen (Operating panel)
- Tower lamp
- Manual width adjustment
- SMEMA interface
- Controlled by PLC
- Pitch selectability (1~4 pitch)
- Magazine rack 50 slots
- Jam detection (Pneumatic)
- 2 magazine racks capacity

### OPTIONS

- Digital speed controller (0~200mm/sec)
- Auto width adjustment
- Double sensors
- ESD powder coating
- Jam detection (Electric-torque)
- Mechanism for AGV linkage

GENERAL SPECIFICATION				
Transport height	950mm±20mm			
Color	H-GY2912-T3_Samhwa Paints			
Flow direction	Left to Right / Right to Left			
Fixed rail	Front / Rear			
PCB clearance	Top 30mm / Bottom 25mm			
PCB edge	3mm			
PCB thickness	0.6mm ~ 4.0mm			
Pitch control	1~4 pitch			
Conveyor speed	200mm/sec			
Conveyor belt	1.0T, Antistatic 10 $^{8 \sim 10}$ Tem: 100 $^{\circ}$			
Air supply	0.5Mpa(5bar)			
Air usage	4.0 ℓ/min			
Electricity consumption	720W			
Power	230V/50Hz, 60Hz 1Phase			





MODEL	SIZE	Max PCB(L X W)	Min PCB(LXW)	DIMENSION (L X W X H)	WEIGHT (Kg)
YSL-0M 00	М	330 X 250		990 X 1550 X 1290	450
YSL-0L 00	L	440 X 330	70 X 50	1210 X 1770 X 1290	470
YSL-0X 00	XL	460 X 460		1380 X 2120 X 1290	490

\*M size : the inside of the lifter is not adjustable type. \*Customizable

# Destacker - Knife

Using "Knife Cylinder", this unit unstacks bare boards one by one



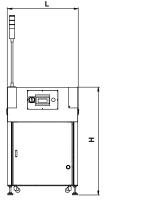
### **STANDARD**

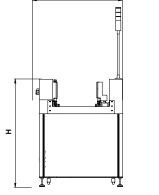
- Touch screen (Operating panel)
- Tower lamp
- Manual width adjustment
- Double plate structure
- SMEMA interface
- Controlled by PLC
  30pcs stacking available with 1kg

### **OPTIONS**

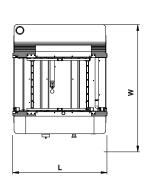
- Digital speed controller (0~200mm/sec)
- Auto width adjustment
- Double sensors
- ESD powder coating

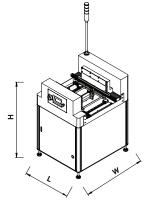
GENERAL SPECIFICATION				
GLINEKAL	SPECIFICATION			
Transport height	950mm±20mm			
Color	H-GY2912-T3_Samhwa Paints			
Flow direction	Left to Right / Right to Left			
Fixed rail	Front / Rear			
PCB edge	3mm			
PCB thickness	1.0mm ~ 2.0mm			
Conveyor speed	200mm/sec			
Conveyor belt	1.0T, Antistatic 10 $^{8 \sim 10}$ Tem: 100 $^\circ$			
Air supply	0.5Mpa(5bar)			
Air usage	10.0 ℓ/min			
Electricity consumption	20W			
Power	230V/50Hz, 60Hz 1Phase			





w





MODEL	SIZE	Max PCB(L X W)	Min PCB(LXW)	DIMENSION (L X W X H)	WEIGHT (Kg)
YDL-0M 00	М	330 X 250	70 % 50	600 X 680 X 1200	180
YDL-0X 00	XL	460 X 460	70 X 50	800 X 930 X 1200	190

\*Customizable

### Using "Edge vacuum pad", this unit unstacks bare boards one by one







### **STANDARD**

- Touch screen (Operating panel)
- Tower lamp
- Manual width adjustment
- Double plate structure
- SMEMA interface
- Controlled by PLC
- 200pcs stacking available with 1T

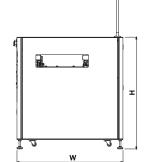
## OPTIONS

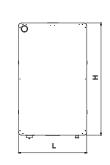
- Digital speed controller (0~200mm/sec)
- Auto width adjustment
- Double sensors
- ESD powder coating

GENERAL SPECIFICATION				
Transport height	950mm±20mm			
Color	H-GY2912-T3_Samhwa Paints			
Flow direction	Left to Right / Right to Left			
Fixed rail	Front / Rear			
PCB clearance	Top 30mm / Bottom 25mm			
PCB edge	3mm			
PCB thickness	0.6mm ~ 4.0mm			
Conveyor speed	200mm/sec			
Conveyor belt	1.0T, Antistatic 10 $^{8 \sim 10}$ Tem: 100 $^{\circ}$			
Air supply	0.5Mpa(5bar)			
Air usage	7.00 ℓ/min			
Electricity consumption	540W			
Power	230V/50Hz, 60Hz 1Phase			



t		
	•	Ŧ
ļ	, <del>0</del> 0,	
	,0 0 <u>4</u> L	







MODEL	SIZE	Max PCB(L X W)	Min PCB(LXW)	DIMENSION (L X W X H)	WEIGHT (Kg)
YVL-0M 00	М	330 X 250	70 X 50	600 X 940 X 1200	260
YVL-0X 00	XL	460 X 460		700 X 1150 X 1200	290

\*Customizable